

Reinhold Environmental Ltd.



2006 APC Round Table & Expo Presentation

July 16-18, 2006, Columbus, OH

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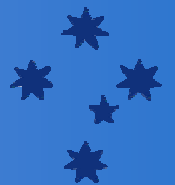
THE INDIGO AGGLOMERATOR

A Proven Technology

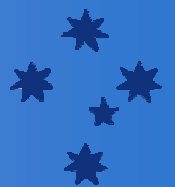
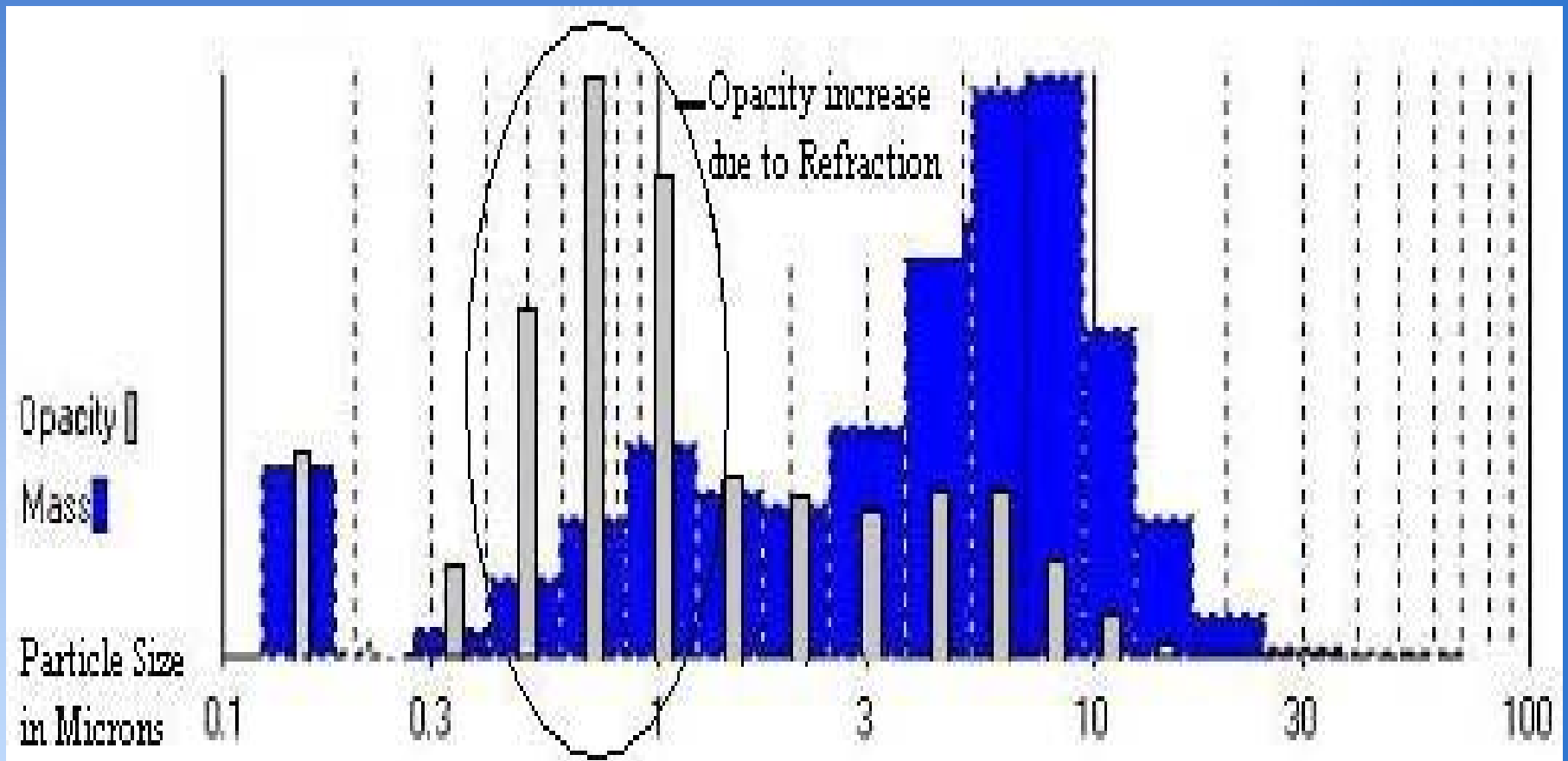
For Reducing Mass And Visible Emissions
From Electrostatic Precipitators

Bob Crynack – Indigo Technologies

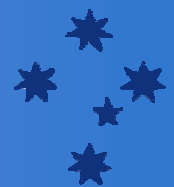
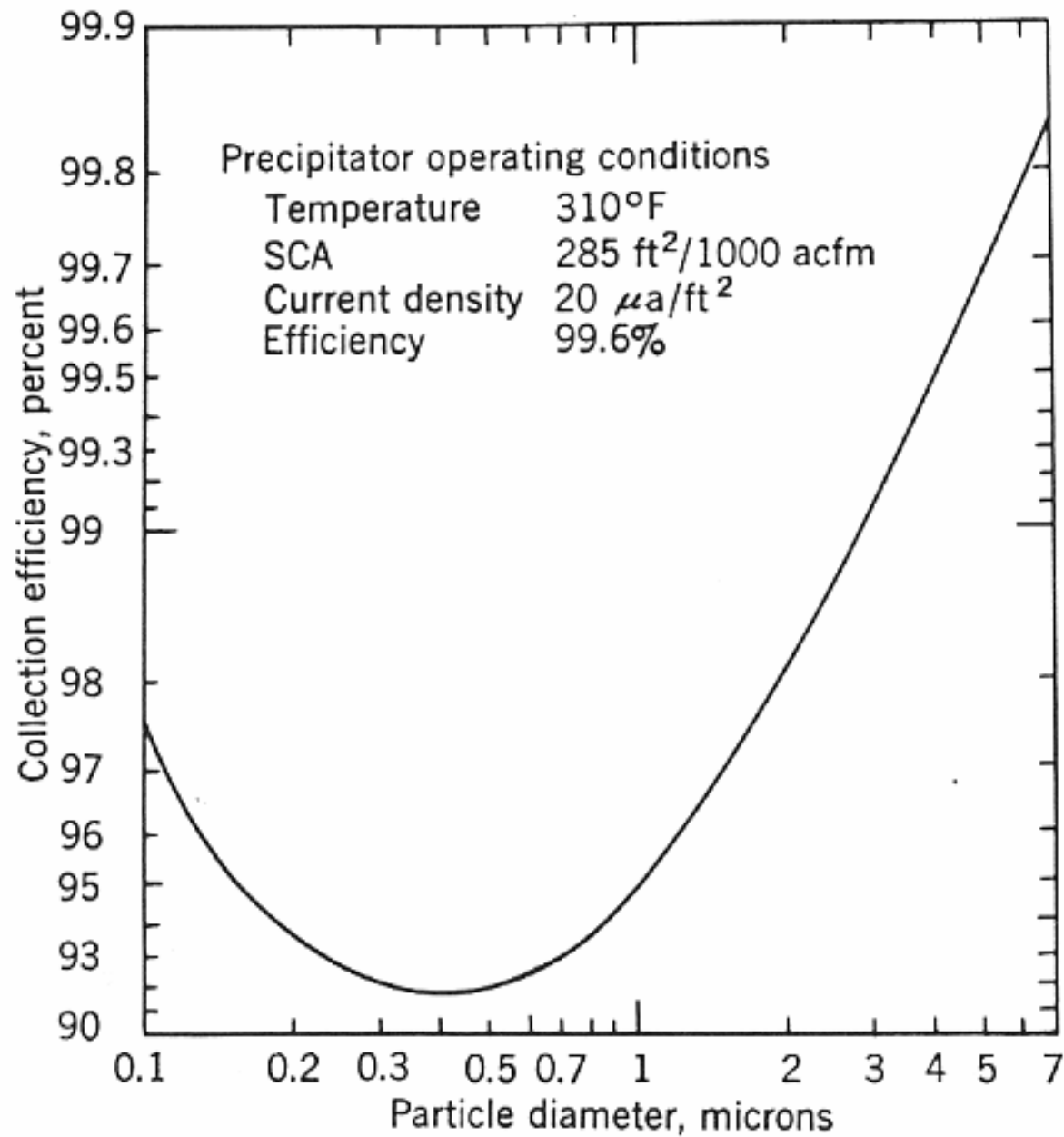
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Columbus, OH
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TYPICAL MASS AND OPACITY VERSUS PARTICLE SIZE AT ESP OUTLET

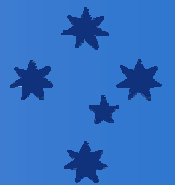


ESP PARTICLE SIZE PERFORMANCE

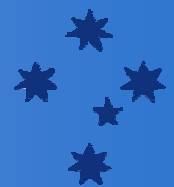
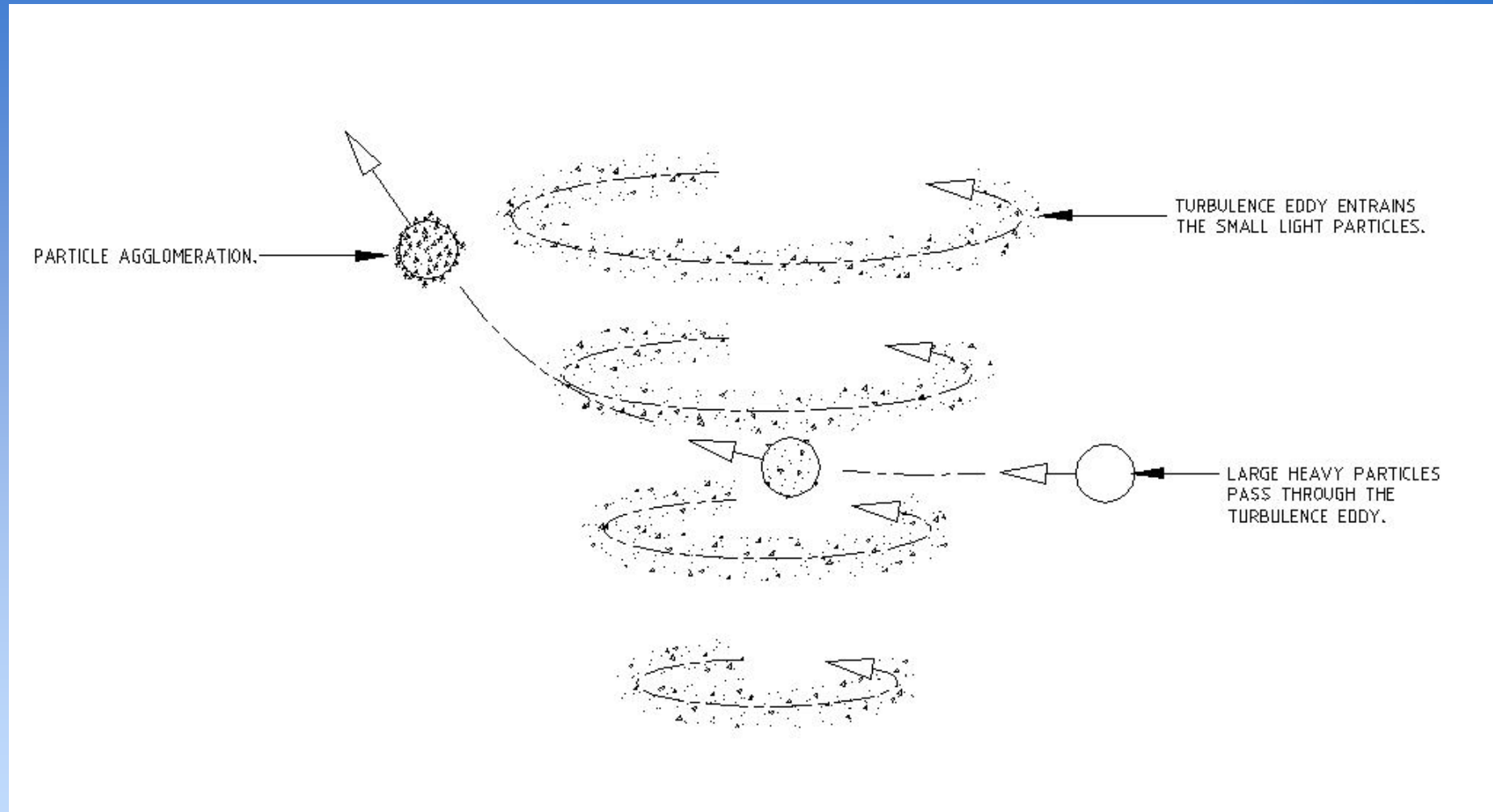


How Does It Work?

- **Treats the dust prior to entering the ESP.**
- **Uses a combination of fluidic agglomeration processes (FAP) and bipolar electrostatic agglomeration processes (BEAP) to attach the fine particles to the larger, easily collected particles**

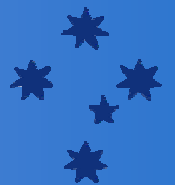


FLUIDIC AGGLOMERATION PROCESS

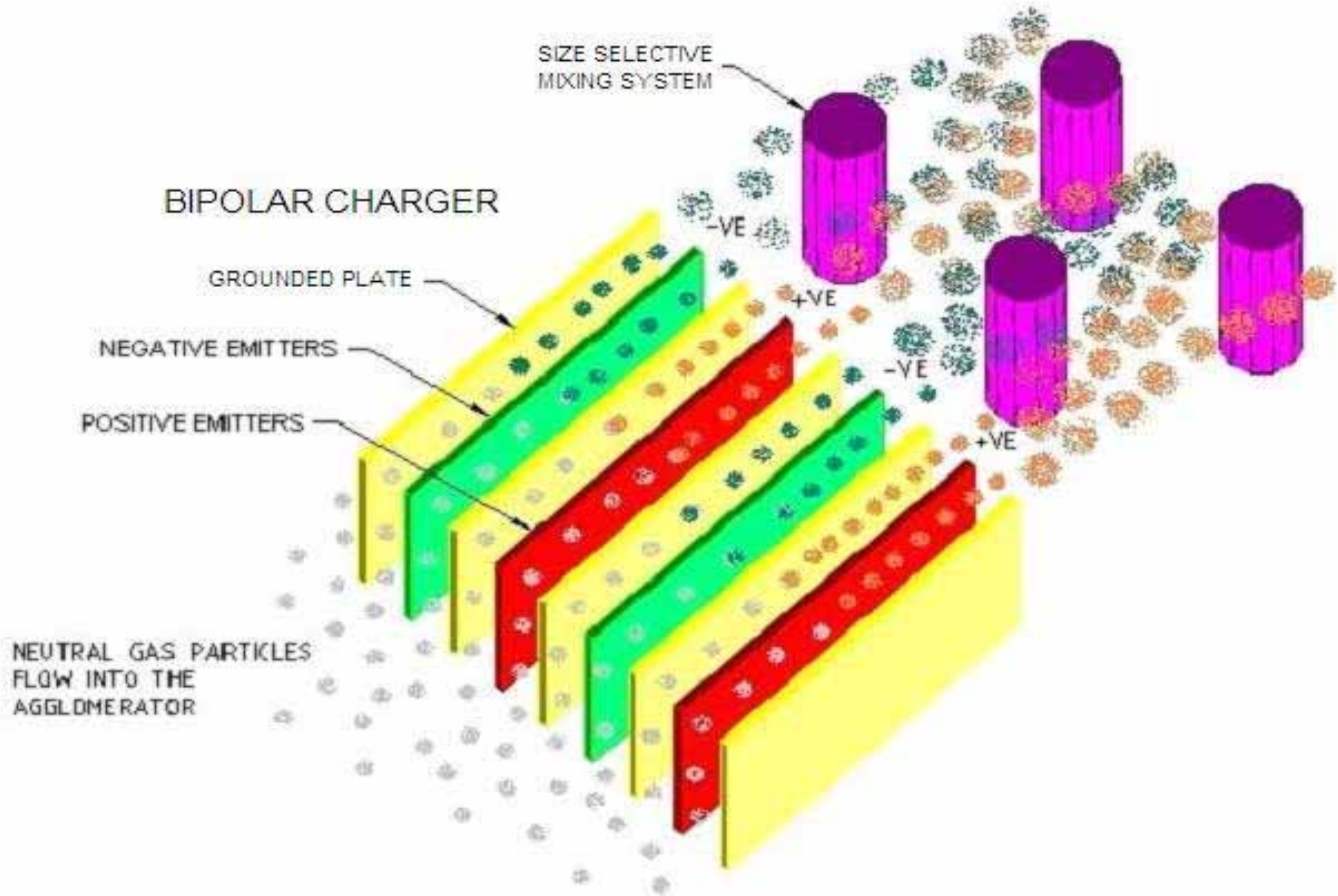


How Does It Work?

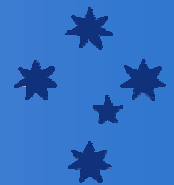
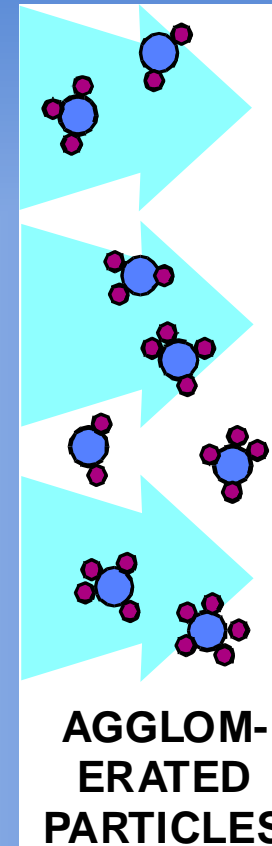
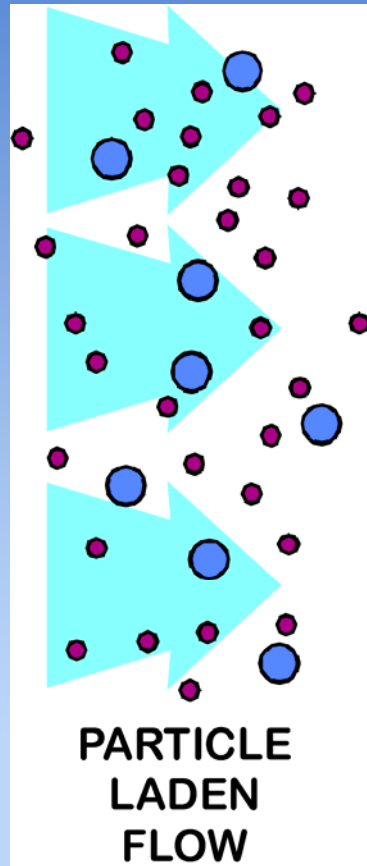
- The Bi-Polar Charger charges half the dust positively and the other half negatively.
- Fine negative particles are selectively mixed with the large positive particles and large negative particles with fine positive particles.
- When a fine particle comes close to an oppositely charged large particle, it is attracted to and attaches to the large particle



THE INDIGO AGGLOMERATOR



The Agglomeration Process



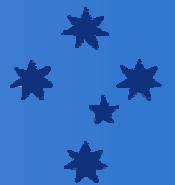
THE BENEFITS

- Reduced mass emissions
- Reduced visible emissions
- Reduced PM2.5 emissions
- Greater compliance safety margin
- Increased choice of coal supply
- Higher tolerance for
 - Boiler upsets
 - Lost electrical sections of ESP

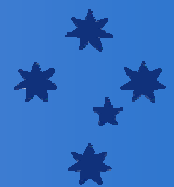


US INSTALLATIONS

- **Mississippi Power - Plant Watson U4**
 - 1/2 of 250 MW unit - March 2003
- **GA Power – Plant Hammond U3**
 - 115 MW – 2 ducts - October 2004
- **Empire Electric – Asbury Station U1**
 - 225MW - 2 ducts - May 2005
- **Dynegy Generation – Havana Station U6**
 - 480 MW – 2 ducts – May 2006

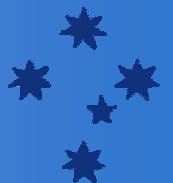


PLANT WATSON



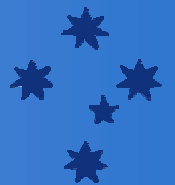
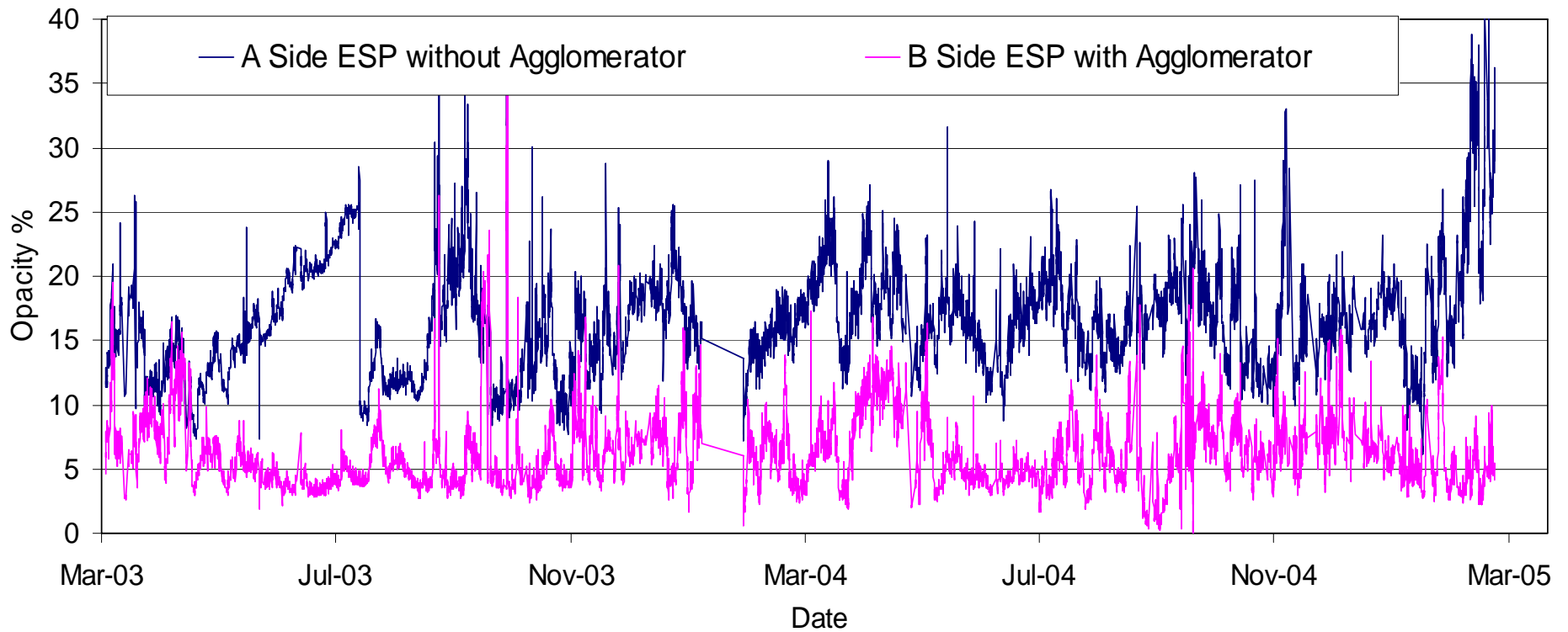
WATSON ESP OUTLET TESTS WEST ELK COAL – APRIL 2003

MEASUREMENT	A PASS	B PASS	REDUCTION
OPACITY %	15	4	73%
PARTICULATE			
Grains/Act. Cubic Ft.	0.012	0.0066	45%
Milligrams/Cubic Meter	27.5	15.1	
FLOW			
Actual Cubic Ft/Min	408 718	450 700	
Actual Cubic Meters/Min	11 573	12 762	
GAS TEMPERATURE			
Degrees F.	276	273	
Degrees C.	136	134	



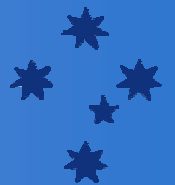
OPACITY TREND AT WATSON STATION

Plant Watson 2 Year Opacity Comparison



Summary

- **Short outage duration required (1-4 weeks)**
- **Short lead time (4-6 months)**
- **Low operating and maintenance costs**
- **Low pressure loss (less than 1 inch w.g.)**
- **Low power consumption (5 kw per 100MW equivalent installation)**



Other Applications

- **Hg removal enhancement with ACI**
- **SO₃ removal enhancement with reagent**
- **Fabric filter**
 - **Reduced pressure loss**
 - **Reduced cleaning rate**
 - **Increased bag life**

